

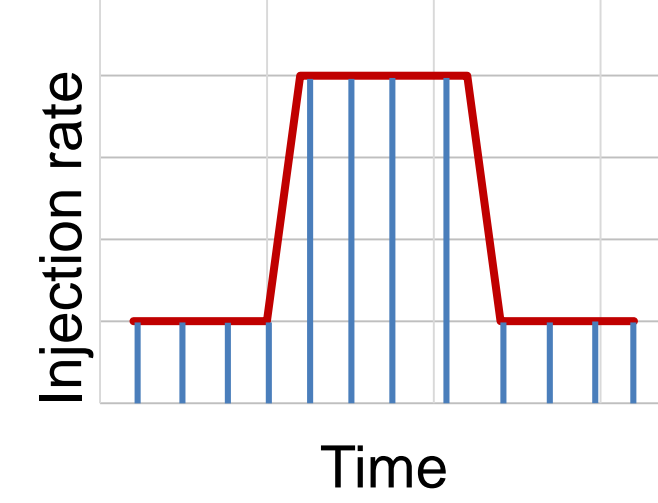
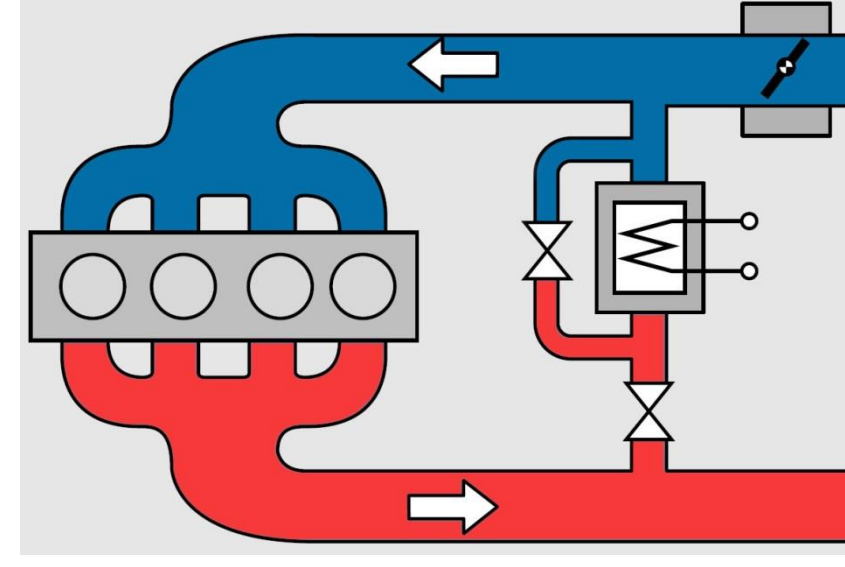
Simultaneous application of exhaust gas recirculation and non-constant injection rates to reduce NOx and soot emissions in Diesel engines

M. Bagheri, R. Baar

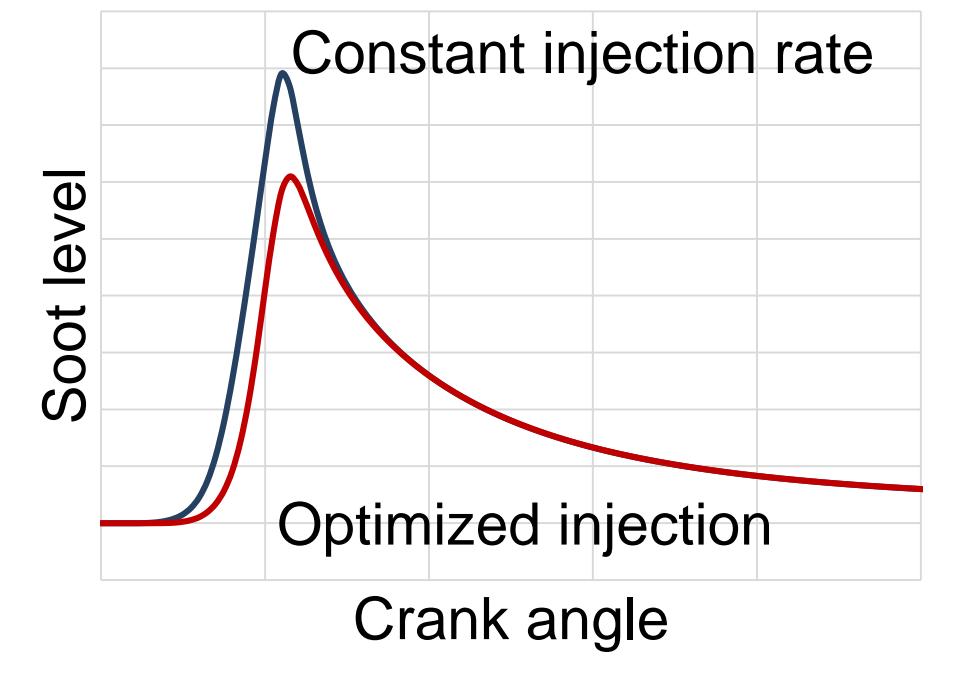
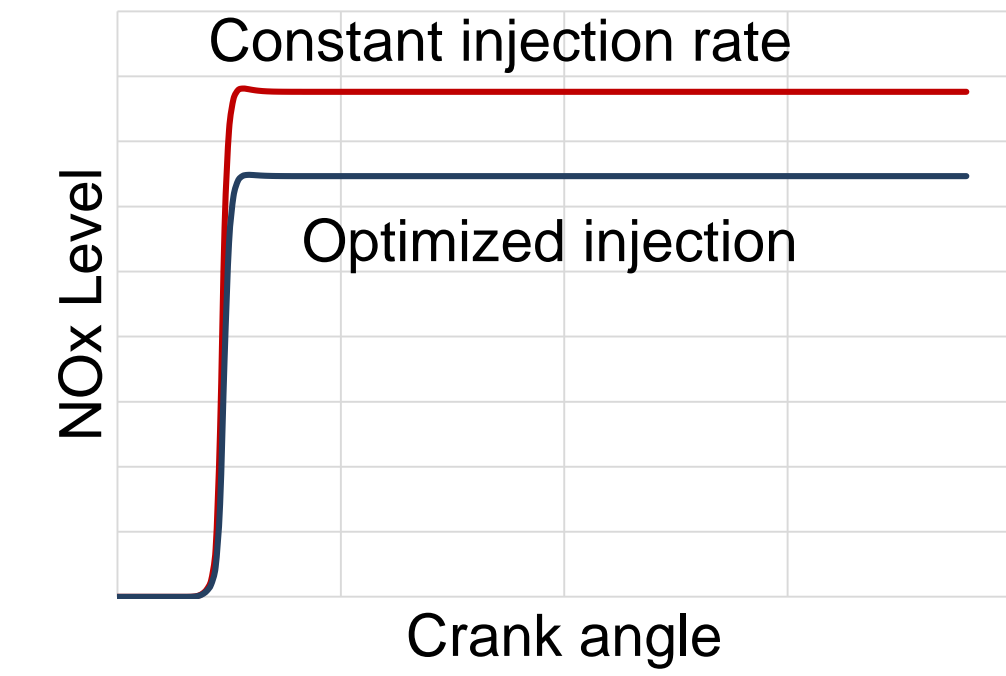
Introduction



[2] Günter P. Merker, Christian Schwarz, Rüdiger, Combustion Engines Development



application of optimized injection profile, parallel with exhaust gas recirculation



Diesel engine: High thermal efficiency
 Toxic emissions (PM, NOx HC, CO)

Application of Exhaust gas recirculation and optimization of injection profile

Reduction of NOx and keeping soot emissions at an acceptable level

Methods

2D multi-zone phenomenological model (Packet model)

Each packet : considered as a thermodynamic control volume

Conservation of mass and energy for each packet

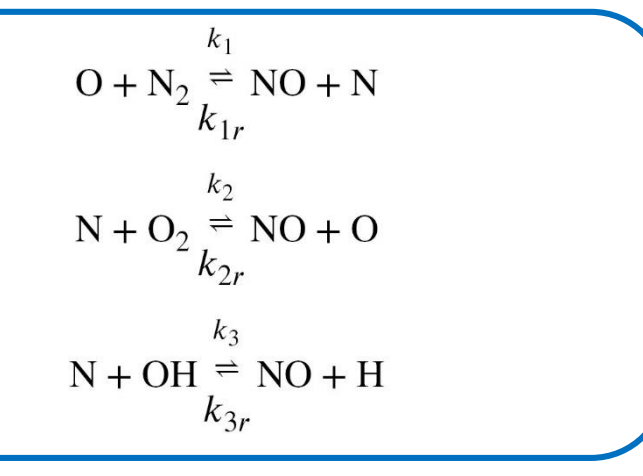
History of composition and temperature for each packet

Injection profile
 Same amount of fuel, different injection profiles

Combustion sub-model
 Input data at IVC (intake valve closed)

- Packet temperature
 - Packet composition

NOx formation sub-model (Extended Zeldovich approach)



Soot formation sub-model

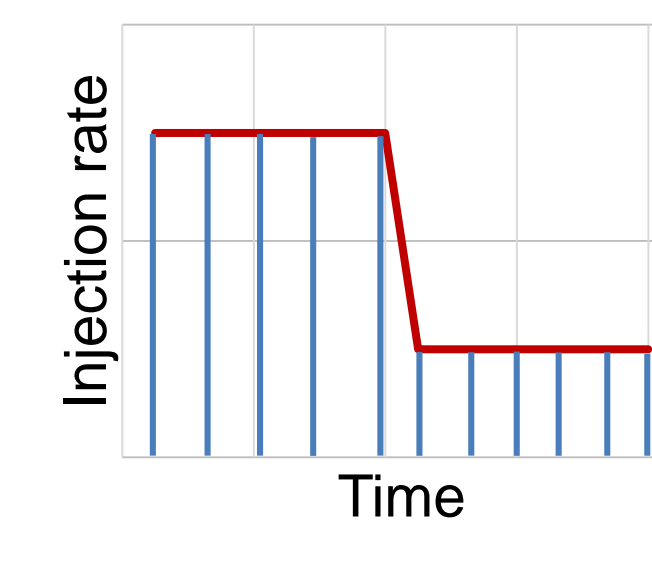
$$\begin{aligned} \frac{dm_{sd}}{dt} &= A_{sd}(m_{f,av} - m_{f,bal})^{0.8} p^{0.5} \exp(-E_{sd}/R_{mol}T) \\ \frac{dm_{sc}}{dt} &= A_{sc}m_{so}(p_{O_2}/p)^{1.8} \exp(-E_{sc}/R_{mol}T) \\ \frac{dm_{sa}}{dt} &= \frac{dm_{sd}}{dt} - \frac{dm_{sc}}{dt} \end{aligned}$$

- Packet NOx
 - Packet soot
 - Engine NOx
 - Engine soot
 - Cylinder temperature
 - Cylinder pressure

Experimental data from engine

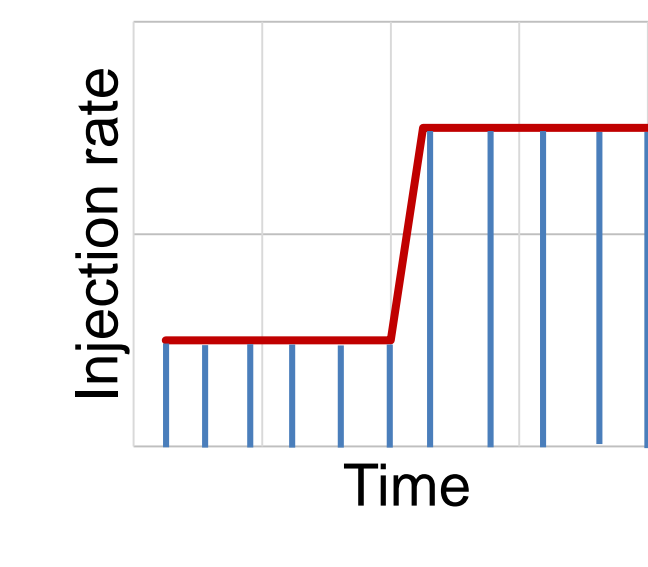
Model calibration and validation using experimental data

Injection profiles used



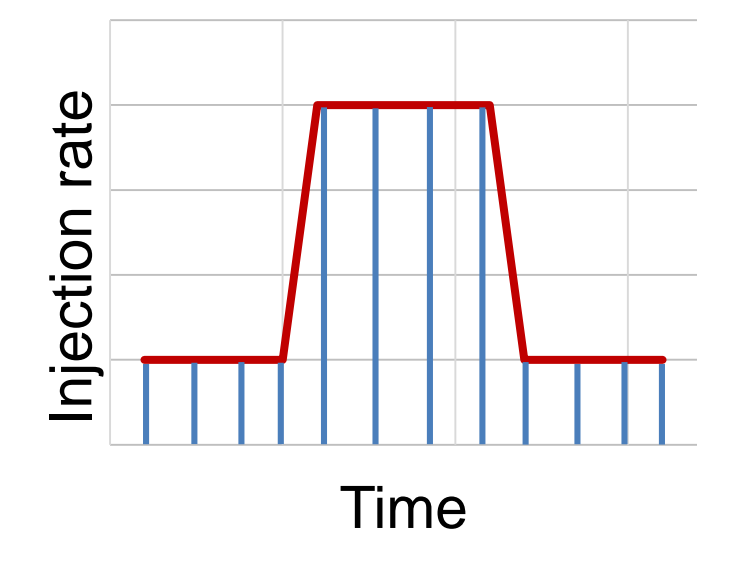
Downward profile: First injecting at a higher rate and then at a lower rate

Downward profile: More fuel at the beginning → Higher peak cylinder temperature → Higher NOx, lower soot



Upward profile: First injecting at a lower rate and then at a higher rate

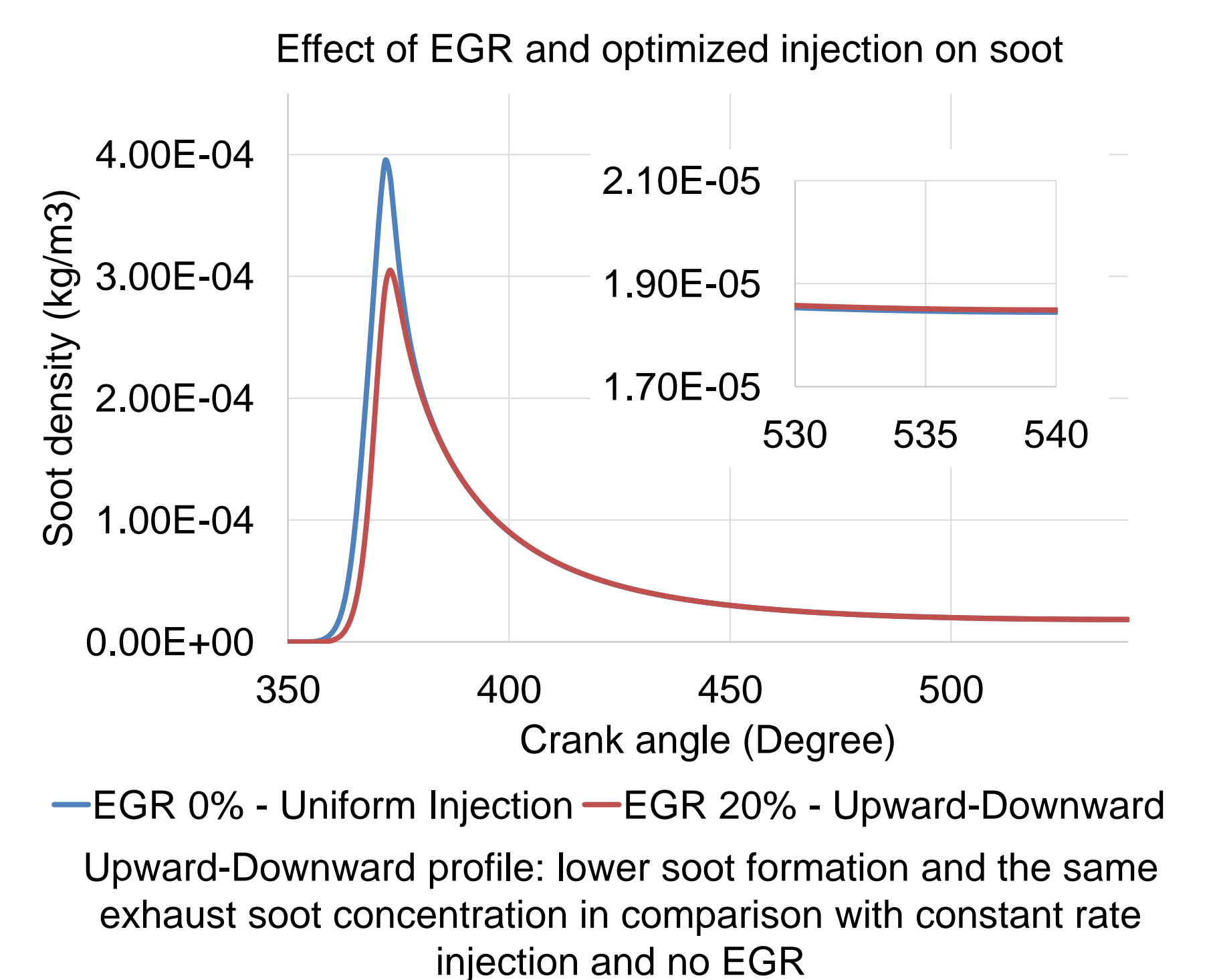
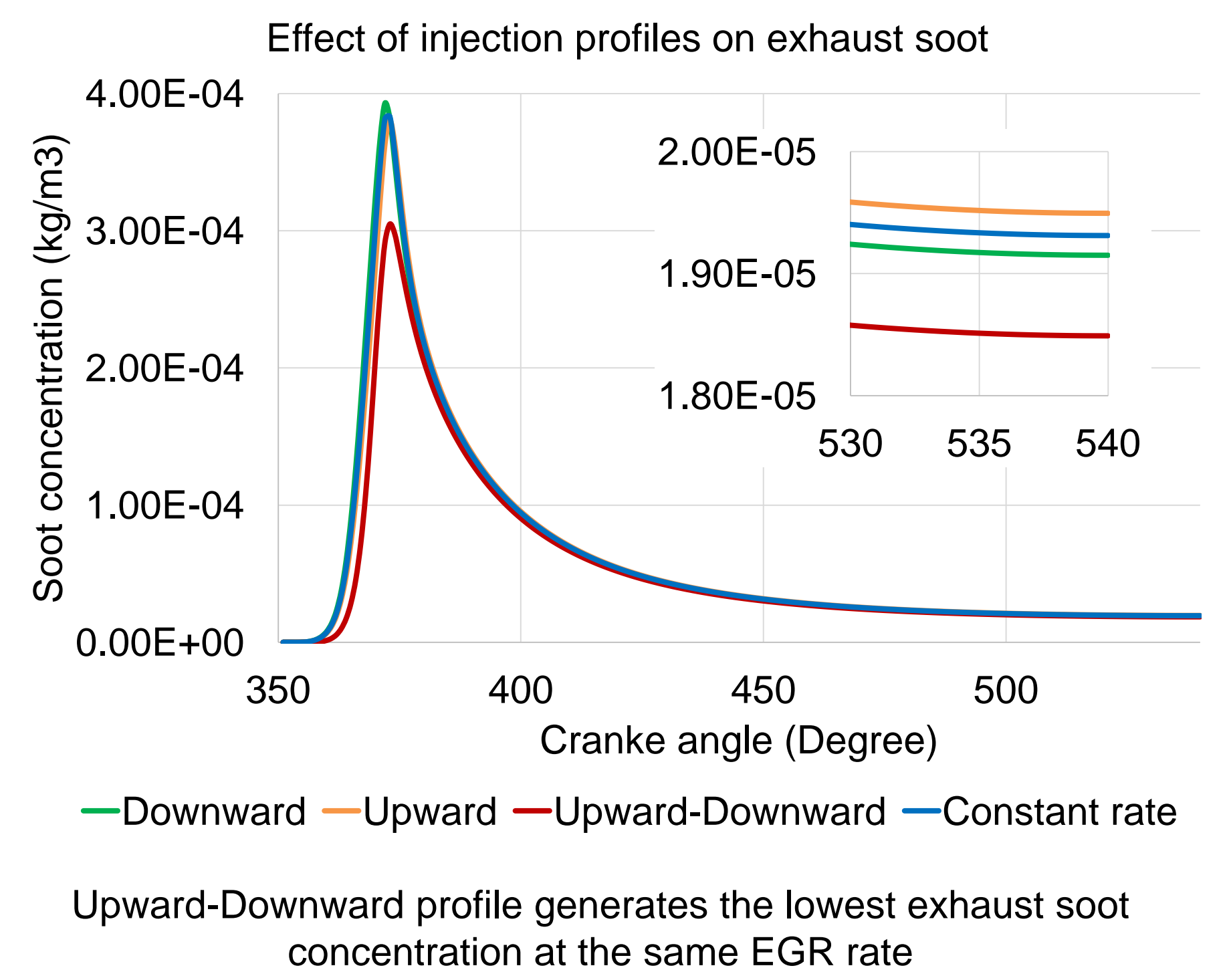
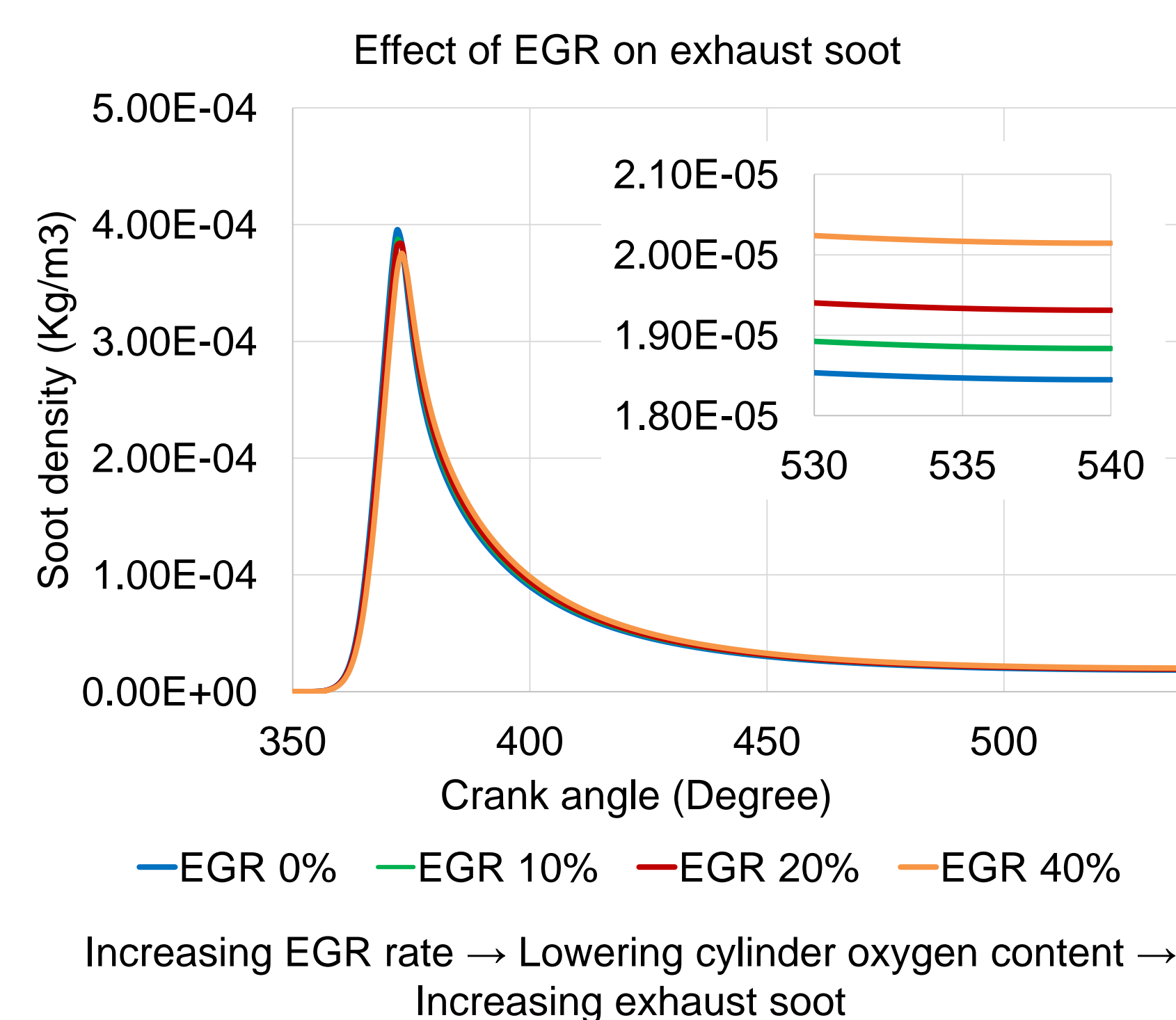
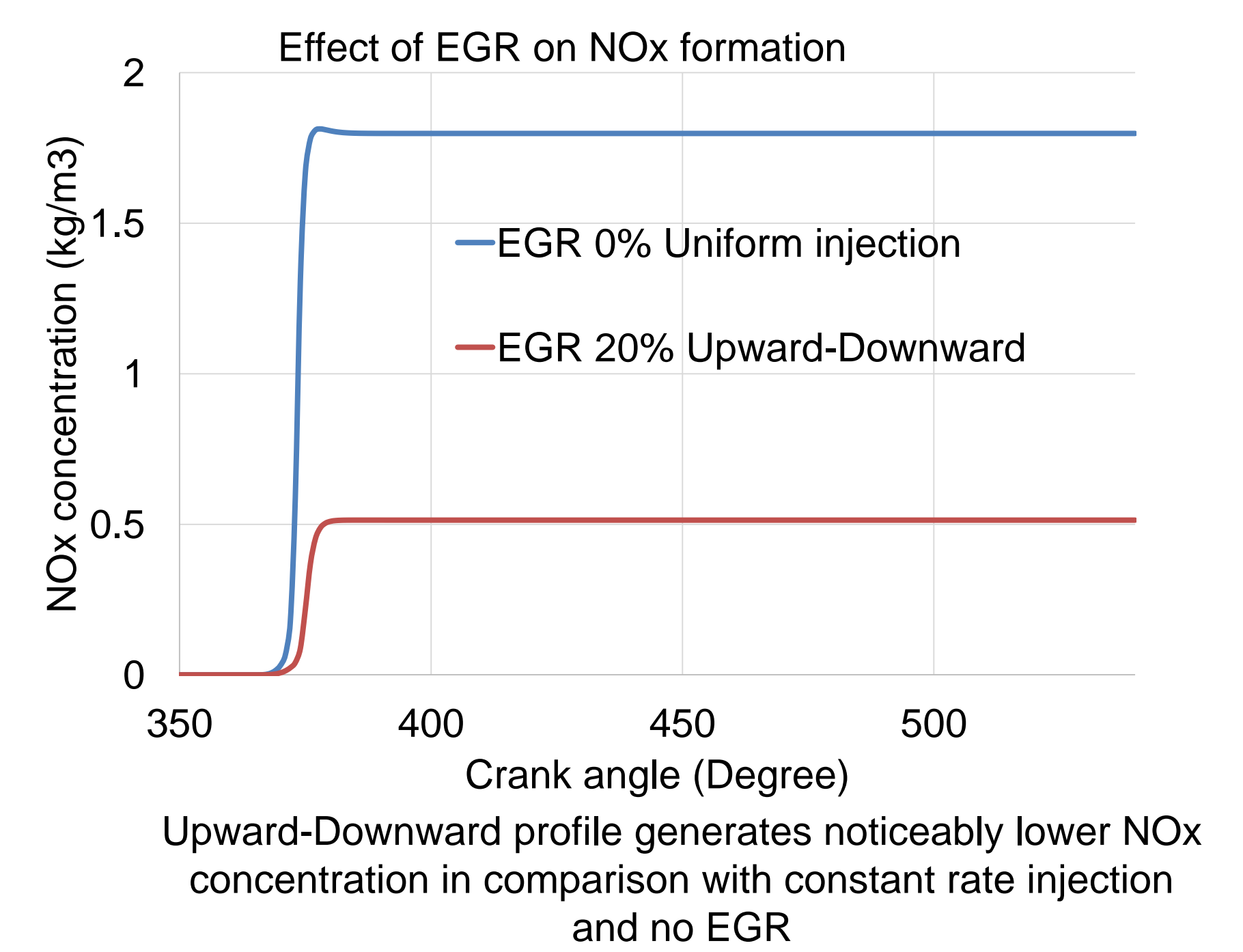
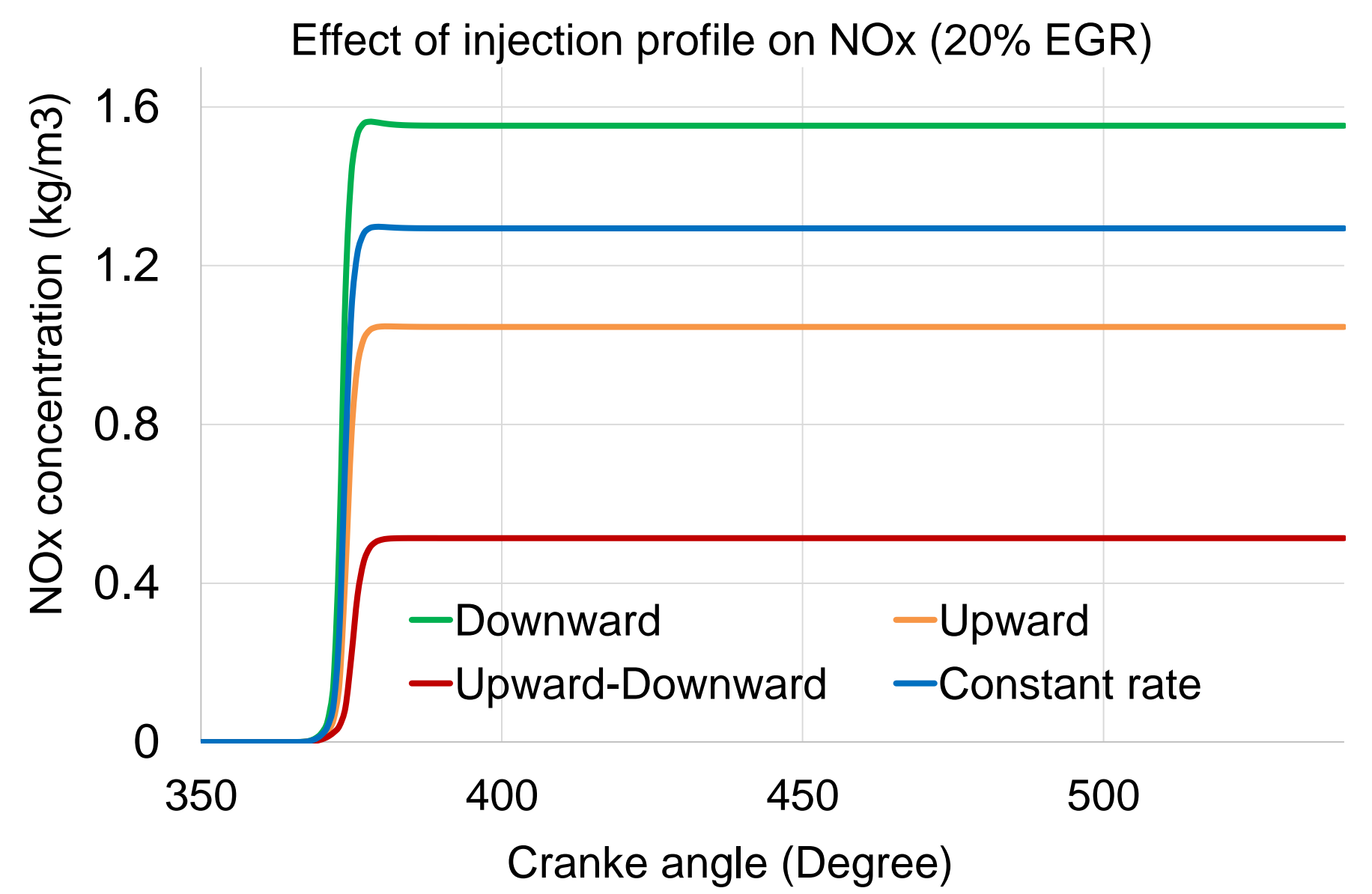
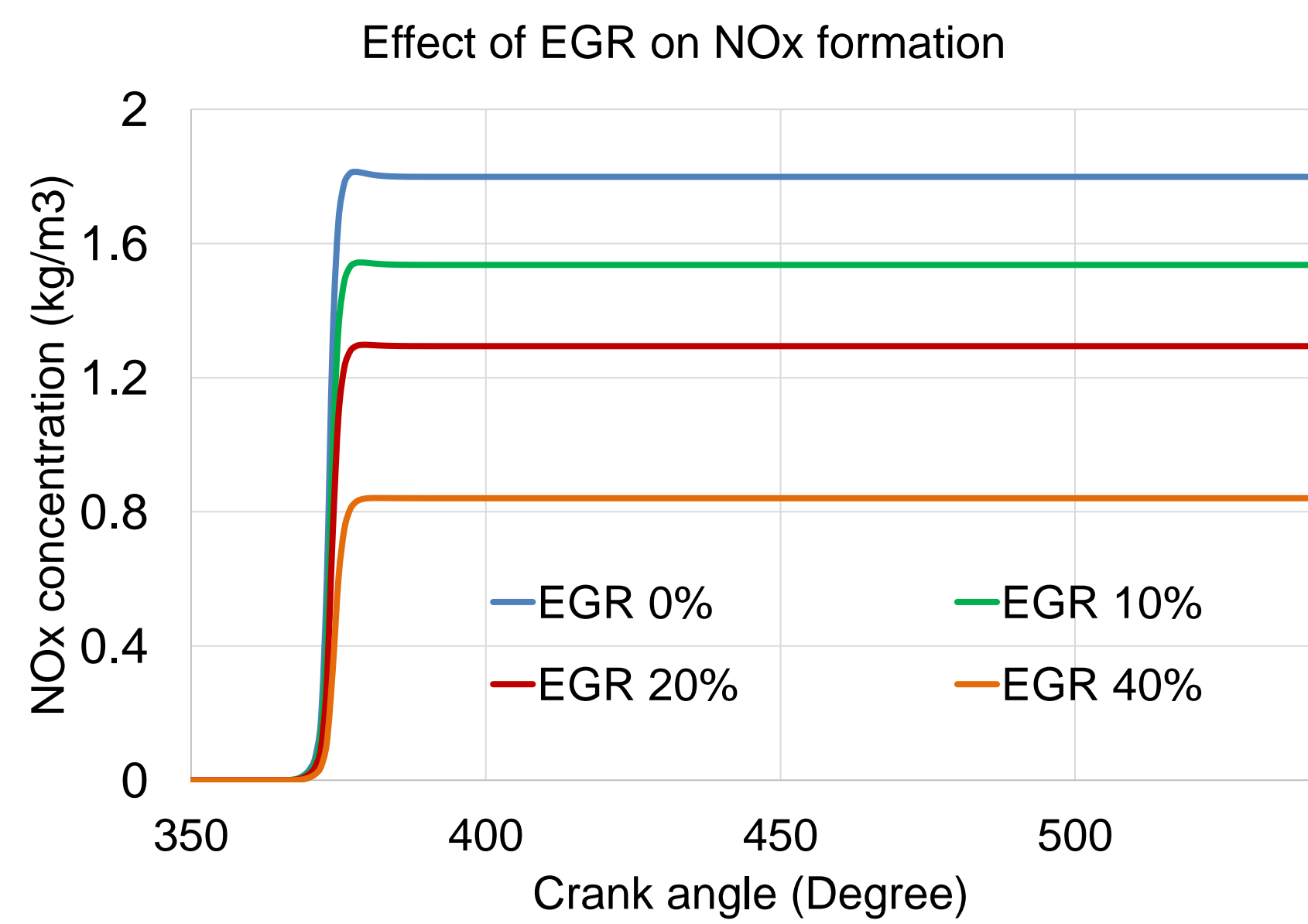
Upward profile: less fuel at the beginning → Lower cylinder peak temperature → Lower NOx, higher soot



Upward-Downward profile: First injecting at a low rate and then at a higher rate and finally at a lower rate again

Upward-Downward profile: less fuel at the beginning → Lower cylinder peak temperature → Lower NOx
 Longer injection duration → Better oxidation of soot

Results



Conclusion

- Using upward injection profile reduces NOx emissions, as lower amount of fuel in compression phase leads to lower peak temperatures, but increases soot emissions, because of lower oxidation rate of soot.
- Using downward injection profile results in higher peak temperatures, generating more NOx emissions, but lower soot, as the oxidation rate of soot is increased
- The application of exhaust gas recirculation and upward-downward injection profile at the same time could reduce NOx and keep soot emissions at an acceptable level.

References

- [1] Heywood, J. B. (1988), Internal Combustion Engine Fundamentals, McGraw-Hill
- [2] Günter P. Merker, Christian Schwarz, Rüdiger Teichmann (2012), Combustion Engines Development, Springer
- [3] Colin R. Ferguson, Allan T. Kirkpatrick (2016), Internal Combustion Engines Applied Thermosciences, Wiley
- [4] C.D. Rakopoulos, K.A. Antonopoulos (2007), Development and application of multi-zone model for combustion and pollutants formation in direct injection diesel engine, Energy Conversion and Management 48 (2007) 1881–1901