Portable Emission Measurement Systems (PEMS) for Heavy Duty Diesel Vehicles PM Measurements: the SEMTECH Portable Particulate Measuring Device (PPMD) and the EU PEMS Program Experience

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Portable Emissions Measurement Systems (PEMS) represent a robust and accurate solution to study the in-use emissions of combustion engines. The application of PEMS is ranging from large heavy duty engines to light-duty vehicles and more recently to off-road mobile machineries. While PEMS instrumentation and the test methods are mature for gaseous emissions, the development of portable PM instruments and their test protocols remain a challenge, as simultaneous progress take place in the engine and after-treatment technology [1,2].

The European Union is following the same route as the Unites States by checking the in-use behaviour of heavy-duty diesel vehicles for both gaseous and PM emissions.

PEMS instruments are currently under evaluation within the EU PM PEMS program to check their feasibility to measure accurately particulate matter (PM) at low emission levels and assess their comparability with the standard laboratory instrumentation [3].

Several technologies and instruments are available and effort is ongoing to make these technologies more compact and suitable for on vehicle testing. Candidate PEMS instruments within the PM PEMS program includes: SEMTECH PPMD, Control Sistem m-PSS, AVL Micro Soot Sensors (MSS), Dekati Mass Monitor (DMM) and Electrical Tailpipe PM Sensor (ETaPS), Horiba On board System Transient PM Mass Measurement (OBS TRPM) [3,7].

This paper presents the SEMTECH PPMD by Sensors, based on the quartz crystal microbalance (QCM) technique for low PM mass measurements, typical of DPF equipped engines, and meeting the US Not to Exceed (NTE) regulation requirements. The SEMTECH PPMD uses the exhaust mass flow meters (EFM) equipped with differential pressure devices and thermocouples to obtain the exhaust mass flow and temperature and it is composed of two micro-proportional sampling systems (MPS) for exhaust dilution and a carousel quartz crystal microbalance (CQCM), consisting of eight piezoelectric crystals, for particulate mass collection. A description and illustration of the SEMTECH PPMD components is provided with focus on the dilution system (MPS) and the carousel QCM [4].

Figure 1 illustrates the MPS design together with the overall PPMD internal components [4,5]. The second MPS is to allow for additional dilution. The initial dilution is at the downstream end of the sample inlet capillary (for capillary flow control). The second is at the upstream end of a venturi throat (downstream of the transport capillary containing the sample and primary dilution). This secondary dilution creates a pull or suction on the end of the second or transport capillary. The sample capillary flow control dilution (or primary dilution) is at a pressure higher than the venturi (secondary) dilution point. The equations for the flow through the sampler can be determined by applying Bernoulli's equation along with the requirements of constant total flow and the sample flow must be proportional to the exhaust flow. Figure 2 shows the Carousel QCM with the 8 piezoelectric crystals and its working principle according to the QCM theory based on the frequency to mass relationship as defined according to the Sauerbrey fundamental equation [6]. Thus, the particulate mass collected on the crystal can be determined by measuring the change in the crystal natural frequency as:

$$(\Delta f)/(\Delta m) = -C_f / A_d$$
 (i)

for
$$A_d \ge A_a$$
 $C_f = f^2/Nq$ (ii)

Where f = crystal resonant frequency; Δf = change in frequency due to a change in mass per unit area on the crystal; q = density of the quartz; N =frequency constant for AT-cut quartz; C_f = sensitivity;

 A_a = active (or vibrating portion) of the crystal surface, A_d = area covered by deposit Δm .

The SEMTECH PPMD system determines mass over NTE events or other user-defined sample intervals with resolution less than 2 nanograms by measuring the mass before and after the sample interval. This method most closely simulates the standard gravimetric sampling method, where filters are allowed to equilibrate with a standard condition

As candidate PEMS, it is evaluated under controlled laboratory conditions on reference test cycles, such as the World Harmonized Transient Cycle (WHTC), against reference laboratory instruments based on gravimetric methods, using the conventional Constant Volume Sampling (CVS) and partial flow sampling (PFS) principle for dilution.

Preliminary SEMTECH PPMD results from the EU PM PEMS program are reported. The European Commission PM PEMS program includes 3 laboratory testing phases using different engines running on low sulfur fuel (S < 10 ppm) [7]:

1) Phase I - Euro III (IVECO Cursor, 10.6 litre); 2) Phase II - Euro V (MAN 10 litre, no DPF); 3) Phase III - US2007 engine with DPF.

Data reported refer to Phase II. Figure 3 shows the experimental set-up at JRC for the PM PEMS laboratory evaluation of the candidate PM PEMS instruments; these are the SEMTECH PPMD, Control Sistem m-PSS, AVL Micro Soot Sensors (MSS), Dekati Mass Monitor (DMM) and Electrical Tailpipe PM Sensor (ETaPS), Horiba On Board System Transient PM Mass Measurement (OBS TRPM) [3,7].

Figure 4 reports PM mass (g) as function of time (s) over the WHTC cycle for three tests as mass accumulated on crystals. Figure 5 shows the total PM mass (g/test) over 15 WHTC cycles (direct measurements) and over 11 WHTC cycles with heated extension line (5 meter) (righty-axis) and PM mass accumulated on crystals (ug) (left y-axis). Figure 6 compares the total PM mass (g/KWh), recorded with the SEMTECH-PPMD and the reference laboratory gravimetric method (CVS and SPC) (g/KWh) over the EU V engine (Phase II). Good agreement was found over hot WHTC cycles; data reported for the SEMTECH-PPMD are not corrected for losses.

The SEMTECH-PPMD, based on the QCM technique for PM mass measurement in continuous, has shown promising results as candidate PM PEMS in the first two phases of the EU PM PEMS program (Euro III & Euro V engines). Good agreement with the standard gravimetric method (CVS & SPC) was found over hot WHTC cycles. Further data analysis is on-going. The final phase of the EU PM PEMS program, using a US2007 engine equipped with DPF is going to start shortly. Data will be presented in the near future.

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Portable Emission Measurement Systems (PEMS) for Heavy-duty Diesel Vehicles PM Measurements: the SEMTECH Portable Particulate Measuring Device (PPMD) and the EU PEMS Program Experience

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INTRODUCTION

 Portable Emissions Measurement Systems (PEMS) represent a robust and accurate solution to study the inuse emissions of combustion engines.

• While PEMS instrumentation and the test methods are mature for gaseous emissions, the development of portable PM instruments and their test protocols remain a challenge, as simultaneous progress take place in the engine and after-treatment technology [1].

• PM PEMS instruments are currently under evaluation the European Commission EU PM PEMS within program to check their feasibility to measure accurately particulate matter (PM) at low emission levels and assess their comparability with the standard laboratory instrumentation [2, 6].

SEMTECH-PPMD & SET-UP

• The QCM technique employs a piezoelectric crystal as a sensitive microbalance. Electrostatic precipitation collects aerosol particles on the surface of the piezoelectric crystal, the crystal is excited in its natural frequency, which decreases with increasing mass load on its surface; the crystal frequency to mass relationship is defined by the Sauerbrey fundamental equation as [5]:

> $(\Delta f)/(\Delta m) = -C_f/A_d$ for $A_d \ge A_a$ $C_f = f^2/Nq$ (ii)

 $f = crystal resonant frequency; \Delta f = change in frequency due to a change in mass per unit$ area; q = density of the quartz; N = frequency constant for AT-cut quartz; C_f = sensitivity; A_a = active (or vibrating portion) of the crystal surface, A_d = area covered by deposit (Δm).

RESULTS

sensors



instruments are: Sensors Candidate PM PEMS SEMTECH-PPMD, Control Sistem m-PSS, AVL Micro Soot Sensors (MSS), Dekati Mass Monitor (DMM) and Electrical Tailpipe PM Sensor (ETaPS), Horiba On Board System Transient PM Mass Measurement (OBS TRPM) [6].

• The SEMTECH-PPMD by Sensors, based on the Quartz Crystal Microbalance (QCM) technique for low PM mass measurements is presented. Preliminary results from the EU PM PEMS program are shown.

SEMTECH-PPMD & SET-UP

• The SEMTECH-PPMD by Sensors is based on the QCM technique for continuous PM mass measurements under real-world conditions, with nano-grams sensitivity [3, 6]. It uses the Exhaust Flow Meter (EFM), equipped with differential pressure devices and thermocouples to obtain the exhaust mass flow and it is composed of:

- Two Micro-Proportional Sampling (MPS) systems for sample exhaust dilution (dual stage dilution);

SEMTECH-PPMD • The PM measures mass continuously by switching to the next available crystal of the CQCM (one crystal is used as reference). PM is calculated by measuring the mass before and after a sample interval of around 120 s.



Figure 4: PM mass measurements (as mass accumulated on crystals g) over the WHTC cycle.



Quartz Crystal Microbalance - Carousel (CQCM) consisting of eight quartz crystals for particle mass collection.

Figure 1 shows the overall system components (a) and the MPS design for sample dilution (b).



Figure 2: SEMTECH-PPMD Carousel QCM (a). PM mass accumulated (ug) on crystals during operation (b).

12500 13000

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9904,66

• The European Commission PM PEMS program includes 3 laboratory testing phases using different engines running on low sulfur fuel (S < 10 ppm) [6]: 1) Phase I - Euro III (IVECO Cursor, 10.6 litre); 2) Phase II - Euro V (MAN 10 litre, no DPF); 3) Phase III - US2007 engine with DPF.

• The SEMTECH-PPMD as candidate PM PEMS was tested over the WHTC cycle and compared to the standard gravimetric method using the Constant Volume Sampling (CVS) for dilution and the partial flow sampling system (PFSS) where PM was collected on a PallflexEMFABTX40HI20, 47 diameter. The mm experimental set-up for the SEMTECH-PPMD and the other candidate PM PEMS is shown in Figure 4.





Figure 6: Comparison among CVS, SPC and SEMTECH-PPMD PM mass measurement (g/KWh), EU V engine (Phase II); PPMD data not corrected for losses.

CONCLUSIONS

• The EU PM PEMS program consists of 3 phases, in which different engines and after-treatment technologies, fuels and duty cycles are used to check the response of PM PEMS candidate instruments. The objective is to check their feasibility to measure accurately particulate matter (PM) at low emission levels and assess their comparability with the standard laboratory instrumentation.

• The SEMTECH-PPMD, based on the QCM technique for PM mass measurement in continuous, has shown promising results as candidate PM PEMS in the first two phases of the program (Euro III & Euro V engines) over the WHTC cycle, running on low sulfur fuels.

 Good agreement with the standard gravimetric method (CVS & SPC) was found over hot WHTC cycles. Further data analysis is on-going. The final phase of the EU PM PEMS program is ongoing.



Figure 1: SEMTECH-PPMD components (a); schematic of MPS design for sample dilution (b) [3,4].

Figure 3: Laboratory experimental set-up for SEMTECH-PPMD and PM PEMS candidate instruments at JRC (VELA).

RESULTS

• Preliminary SEMTECH-PPMD results from the first two phases of the EU PEMS program are presented;

• PM measurement as mass accumulated on crystals (g) over the WHTC cycle is shown in Figure 4; total PM mass (g/test) over the WHTC cycle using the EU V engine (MAN, 10 litre) (Phase II) is shown in Figure 5. Comparison among the standard gravimetric method (CVS) and SPC), for PM measurements and the SEMTECH-PPMD PM (g/KWh) is shown in Figure 6.

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