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Stability of the combustion aerosol standard CAST

CAST - Combustion Aerosol Standard Short Specifications, Applications

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Abstract

Calibration of gas measuring devices is usually accomplished by feeding them probe gas of known concentrations. The probe gas is stored in bottles for weeks or months and is eventually refilled. For particles this route is not viable because particles in gas suspension are unstable systems. Unlike gas molecules, colliding particles stick to each other, thus forming larger, but fewer, aggregate particles. Therefore, an aerosol for calibration purposes must be freshly produced each time it is needed.

A new instrument for the generation of combustion aerosol - the Combustion Aerosol Standard, CAST - developed at the Swiss Office of Metrology (METAS) is now being tested for stability and reproducibility of concentration and size of the produced particles. The CAST generates particles with a laminar diffusion flame. By adjusting the gas flows of fuel, oxidant and quench gas, the particle size can be varied in a range of 20..200 nm. Particle concentrations of up to 10^9 cm^{-3} or 40 mg/m^3 can be achieved.

The present paper shows the specifications of CAST and lists possible applications to which the specified properties are relevant. The last section presents results of an evaluation campaign at the AVL/Graz laboratories. Compared to a diesel engine, CAST offers major advantages as a particle source: especially at low concentrations (which imply low load for the engine) CAST is much more stable, and the particle size is variable. Owing to these properties the high sensitivity and accuracy of an AVL smoke meter even at very low concentrations (FSN = 0.020) could be demonstrated.

CAST - Combustion Aerosol Standard



from: Matter Engineering AG 2001

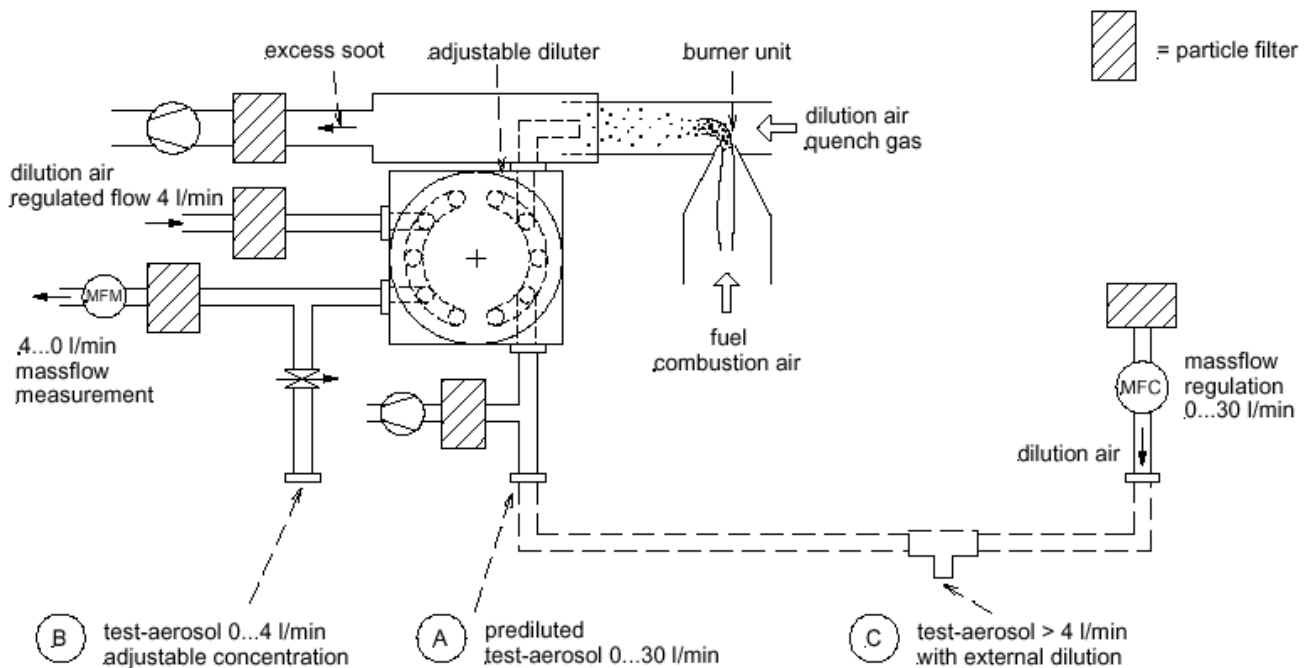
ETH Nanoparticle Workshop, 6th August, 2001

M. Kasper, E. Schiefer, W. Schindler: CAST

Specified Particle Properties

- particle mass concentration (PM)
- elemental carbon (EC) / organic carbon (OC) mass concentration
- number concentration
- mobility diameter
 - monomodal/bimodal distributions
 - adjustable modes from 20 ... 200 nm
- active particle surface
- fractal properties similar to diesel soot particles
- in preparation: gas-concentrations for HC, CO, CO₂,

CAST Principal Diagram



from: Matter Engineering AG 2001

Specifications for prediluted test aerosol A

Soot particles from burner unit, prediluted over dew point

- adjustments: Selection of discrete modes in the mobility diameter range 20 ... 200 nm
- mass concentration 8 ... 40 mg/m³ depending on selected mode
- number concentration 10⁸... 10⁹/cm³ depending on selected mode
- sample flow up to 30 l/min

Applications for connection A

- prediluted test aerosol

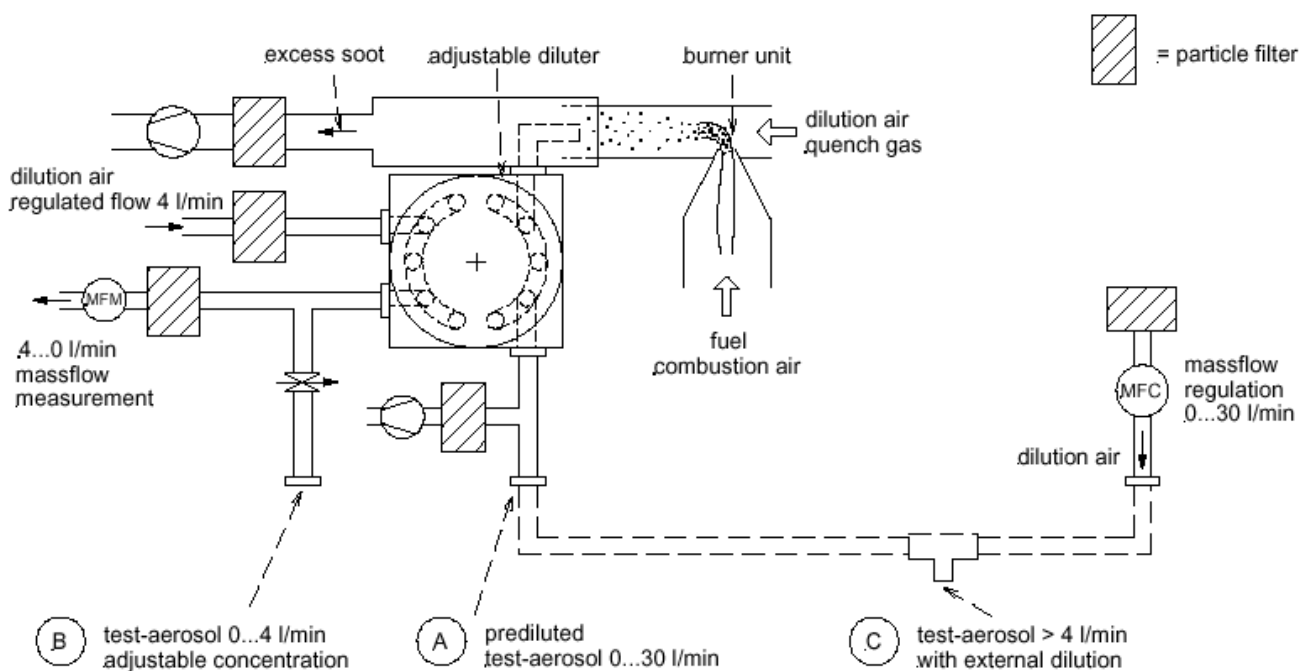
Features

- high number concentrations from $10^8 \dots 10^9/\text{cm}^3$
- sample flow 0 ... 30 l/min

Applications

- calibration of filter analyzing methods (coulometric carbon analysis, gravimetric mass analysis)
- calibration of measuring instruments for particle emissions on reproducibility
 - opacimeter
 - Bosch / Bacharach smoke number
- influence of particle size on these measuring methods
- particle size dependent precipitation of filter material

CAST Principal Diagram



Specifications for diluted test aerosol B

Additional continuously adjustable dilution for prediluted test aerosol

- on 10-turn potentiometer, corresponding concentrations are displayed
- on PC by selection of requested concentration or dilution factor
- mass concentration 0 ... 0.7 mg/m³
- number concentration 0 ... 10⁷/cm³
- sample flow 0.2 ... 4 l/min, measured by CAST

Applications for connection B

- test aerosol from adjustable dilution

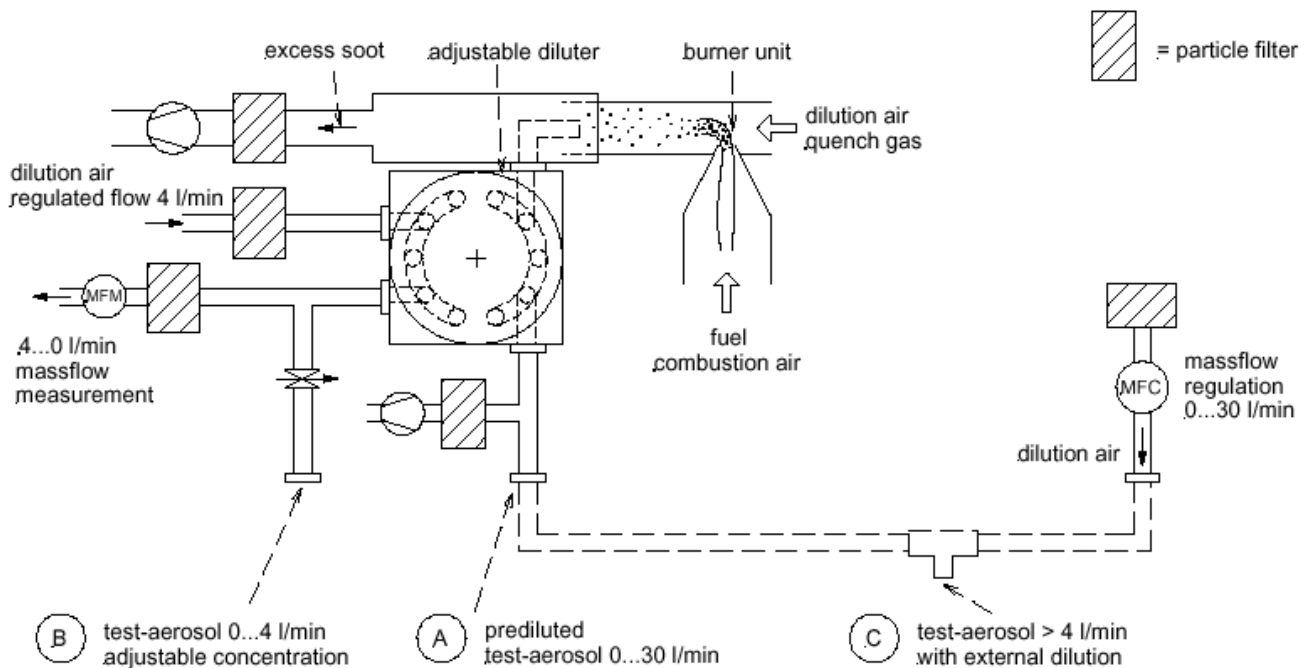
Features

- adjustable concentrations 0 ... 10⁷/cm³
- sample flow 0 ... 4 l/min
- fine adjustment valve for pressure compensation in sample flow (SMPS)

Applications

- calibration of online particle sensors and measuring systems
 - condensation particle counter (CPC, number)
 - scanning mobility particle sizer (SMPS, size, number)
 - diffusion charging sensor (DC, active surface)
 - epiphaniometer (active surface)
 - aethalometer (BC, black carbon)
 - light scattering sensors (mass, size)
 - betameter (Mass)

CAST Principal Diagram



from: Matter Engineering AG 2001

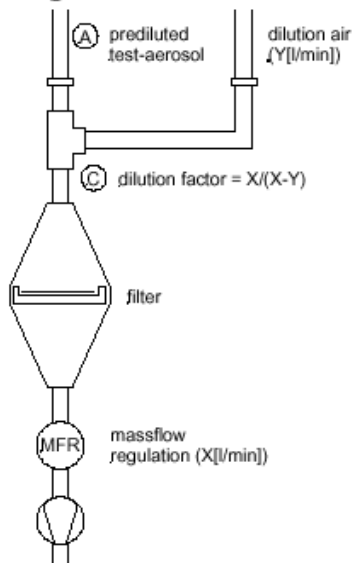
External Dilution C

Mass flow regulated dilution air, range 0 – 30 l/min for

- dilution of prediluted test aerosol A to adjust its requested mass concentration
- additional dilution of the diluted test aerosol B to increase the sample flow above 4 l/min

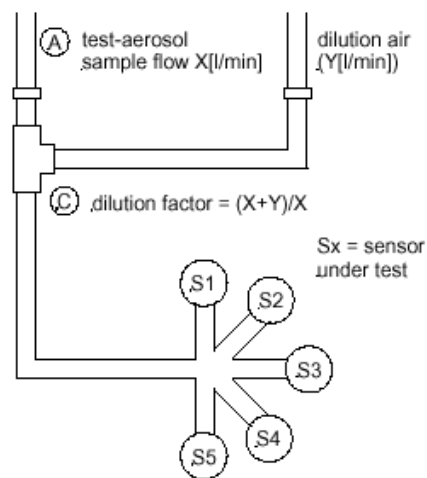
Applications with additional external dilution C

prediluted test aerosol from gas connection (A)



**Adjustable concentrations
For filter analysis**

test aerosol with adjustable dilution from gas connection (B)



Sample flow > 4 l/min for

- round robin tests
- ELPI

from: Matter Engineering AG 2001

Measurement Reproducibility with Engine and CAST

Testing Diesel Emission Test Equipment

FSN Variation with Engine

With a “stable” real-world Diesel engine FSN < 0.4 showed variations >30%.

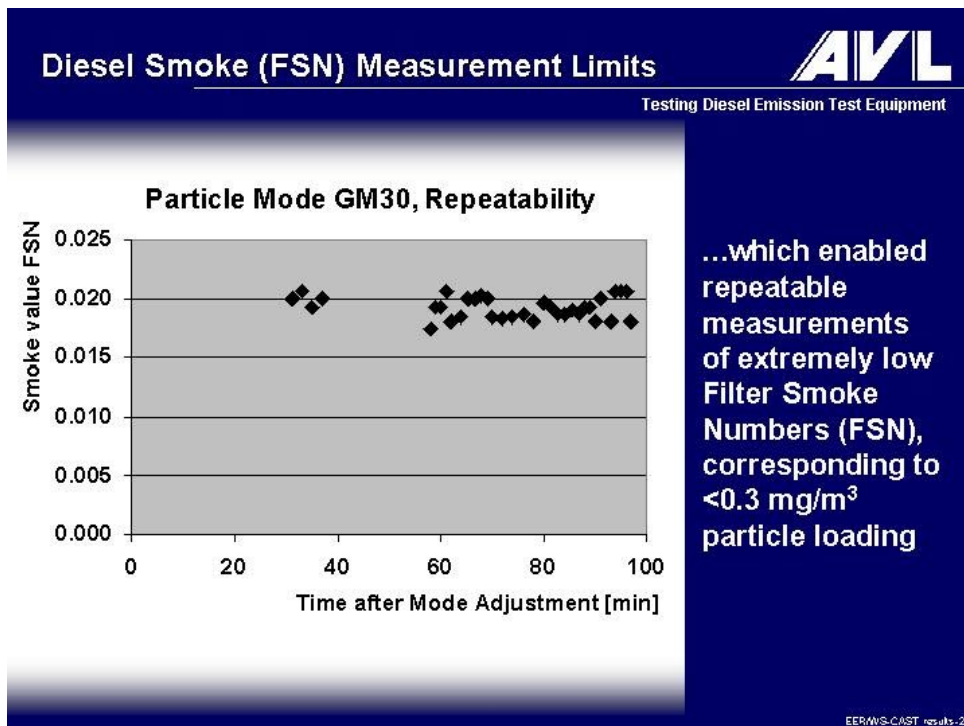
Simultaneous measurement with two instruments in parallel indicates, that the repeatability of the AVL equipment is much better than the stability of the engine emission.

Particel Mode GM 82 - Stability

With the CAST Particles, the FSN measurement gave variations of ≈ 5%

EER/WS-CAST results-1

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